

**AEROSPACE PRECISION CNC MACHINING FACILITY INCLUDING  
(6) HAAS VF-2B CNC VMC'S, OKUMA MC-V4020 VMC, HAAS SL-20B CNC TC, (3) HYUNDAI  
SKT-21 CNC TC'S, TOOLROOM MACHINERY, INSPECTION, SHOP AND SUPPORT EQUIPMENT**

**BidSpotter.com**  
See Instructions on Page 3  
To Become a Qualified Bidder on the Internet

# PUBLIC AUCTION

Plant Closed

## MORRIS PRECISION, INC.

606 South State Street – North Liberty, Indiana 46554

15 Miles Southwest of South Bend, Indiana

**NEW SALE DATE: WED., OCTOBER 7TH, STARTING AT 11:00 AM**

**INSPECTION: TUESDAY, OCTOBER 6TH, FROM 10:00 AM TO 4:00 PM**



(6) Haas Model VF-2B Three-Axis CNC Vertical Machining Centers



Okuma Model MC-V4020 CNC Vertical Machining Center



(3) Hyundai Model SKT21 CNC Turning Centers



Haas Model SL20B CNC Turning Center



28 HP Sullair Model 1809AC S-Energy Cabinet Enclosed Rotary Screw Air Compressor



Sale Under The Management Of

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



**NEW 2001**



Okuma Model MC-V-4020 CNC Vertical Machining Center



**6 AVAILABLE**

**NEW 2009**

Haas Model VF-2B Three-Axis CNC Vertical Machining Center



**NEW 2005**



Haas Model VF-2B Three-Axis CNC Vertical Machining Center



**NEW 2008**



Haas Model VF-2B Three-Axis CNC Vertical Machining Center



**NEW 2005**



Haas Model VF-2B Three-Axis CNC Vertical Machining Center

### CNC VERTICAL MACHINING CENTERS

**(6) Haas Model VF-2B Three-Axis CNC Vertical Machining Centers;** 14" X 36" T-Slotted Table, 30" X-Axis, 16" Y-Axis, 20" Z-Axis, 40 Taper Spindle, 7,500 RPM Spindle, 20 HP Two-Speed Gear Drive, 1,000 IPM, 20-Position ATC, Wired for Rotary 4th Axis

SEE PHOTO

- S/N 1073342 (New 2009), Spindle Hours: 6,474, Through Spindle Coolant, w/ Haas 16C Collet Rotary 4th Axis
- S/N 1073295 (New 2009), Spindle Hours: 5,414, Through Spindle Coolant
- S/N 1068530 (New 2008), Spindle Hours: 7,234, Through Spindle Coolant, w/ Haas 5C Collet Rotary 4th Axis
- S/N 1057303 (New 2007), Spindle Hours: 8,163, w/ Haas 5C Collet Rotary 4th Axis
- S/N 41859 (New 2005), Spindle Hours: 11,843, Through Spindle Coolant, Haas 5C Collet Rotary 4th Axis
- S/N 42961 (New 2005), Spindle Hours: 11,835, Through Spindle

Coolant, Haas 5C Collet Rotary 4th Axis

**(2) Haas 5C Collet Rotary 4th Axis \*\*To Be Sold Separately\*\***

**Okuma Model MC-V-4020 CNC Vertical Machining Center;** S/N 0345, Okuma OSP-U10M CNC Control, 20" X 48" T-Slotted Table, 40" X-Axis, 20" Y-Axis, 17.7" Z-Axis, 40 Taper Spindle, 8,000 RPM Spindle, 30-Position ATC, w/ 6" Rotary 4th Axis **(New 2001)**

SEE PHOTO

**(150) Cat No. 40 Taper Toolholders** SEE PHOTO

**Shizuoka Model B-3V CNC Vertical Machining Center;** S/N 71055, Yasnac CNC Control, 13" X 36" T-Slotted Table, 40 Taper Spindle (Out of Service)

**Large Quantity of Tooling and Accessories Including;** Dumore Toolpost Grinder, 10" M & M Rotary Table, Drills, Reamers, (5) 6" Kurt Vises, T-Slotted Saddle Table & Related

### CNC TURNING CENTERS

**Haas Model SL20B CNC Turning Center;** S/N 3082107, 8.5" X-Axis, 20" Z-Axis, 10-Position Tool Turret, 8" 3-Jaw Chuck, 4,000

RPM Spindle, 30 HP Vector Dual Drive, Big Bore, 2.5" Spindle Bore, Spindle Hours: 5,203 **(New 2008)**

SEE PHOTO

**(3) Hyundai Model SKT21 CNC Turning Centers;** S/N's SKT211570, SKT211476, SKT211644, Fanuc 0i-TB CNC Control, 8.3" X-Axis, 16.9" Z-Axis, 21.7" Max Swing Over Bed, 13.8" Max Swing Over Cross Slide, 12-Position Tool Turret, 8" 3-Jaw Chuck, 4,000 RPM, Auto Tool Length Measurement, (1) w/ Chip Conveyor **(New 2005)**

SEE PHOTO

**Okuma Model LNC8 Cadet-HS CNC Turning Center;** S/N C802, Collet Chuck, Okuma OSP-5020L CNC Control, 12-Position Tool Turret **(New 1995)**

SEE PHOTO

**(2) Okuma Model LNC8 CNC Turning Centers;** S/N's C024, C987, Okuma OSP-5020L CNC Control, 10" 3-Jaw Chuck, 12-Position Tool Turret, Collet Chuck

SEE PHOTO

**Okuma Model LB15 CNC Turning Center;** S/N 9302, Okuma OSP5000L-G CNC Control, 8" 3-Jaw Chuck, 12-Position Tool Turret, Chip Conveyor, Tailstock **(Board Issue)**



(150) Cat No. 40 Taper Toolholders



14" Gage Master Optical Comparator w/Gage Master GMX DRO



Haas Model SL20B CNC Turning Center



(3) Hyundai Model SKT21 CNC Turning Centers



(2) Okuma Model LNC8 CNC Turning Centers



Okuma Model LNC8 Cadet-HS CNC Turning Center

**Large Quantity of Various Lathe Tooling Including;** Boring Bars, Indexable Lathe Tooling, Carbide Inserts, Spade Drills, Chuck Jaws & Related

**TOOLROOM MACHINERY**  
2 HP Bridgeport Series I Variable Speed Vertical Milling Machine; S/N BR207449, Trak DRO, 9" X 48" T-Slotted Table, Power Table Feed

Wilton Model 20600 Geared Head Floor Drill SEE PHOTO  
9" X 16" DoAll Model C-916 Horizontal Band Saw; w/ Run Out Conveyor SEE PHOTO

20" DoAll Vertical Band Saw w/ Blade Welder

6" X 18" Reid Hand Feed Surface Grinder; w/ Magnetic Chuck

Hardinge Model HC Turret Lathe

Sunnen Model MBB-1600-MS Hone

**Large Quantity of Various Hone Tooling**  
Baldor DE Carbide Pedestal Grinder  
DoAll Drill Sharpener

Wheelabrator Super Quiet Burr Bench Vibratory Finisher

**INSPECTION**  
Ferranti CNC Coordinate Measuring Machine; S/N 71024, 33" X 42" Granite Table, Renishaw PH1 Probe

14" Gage Master Optical Comparator w/Gage Master GMX DRO SEE PHOTO

25" X 72" X 12" Starrett Granite Surface Plate w/ Stand

**Large Quantity of Inspection Equipment Including;** Digital Height Gauges, (4) Dial Bore Gages, Sunnen Inspection Equipment, Gage Blocks, Pin Gages, 24" X 36" Granite Surface Plate, 18" X 36" Granite Surface Plate, Rockwell Accupro Hardness Tester & Related

**LIFT TRUCK**  
3,000 LB Mitsubishi Model FG15 LP Gas Solid Tire Lift Truck; S/N AF81B-500084, Hours Showing: 2,997

**AIR COMPRESSOR**  
28 HP Sullair Model 1809AC S-Energy Cabinet Enclosed Rotary Screw Air Compressor; S/N 201305100006, 106 CFM, 125 PSIG (New 2013) SEE PHOTO

Sullair Refrigerated Air Dryer  
200 Gallon Vertical Air Receiving Tank

**SHOP EQUIPMENT**  
Large Quantity of Shop Equipment Including; Maple Top Workbenches, Bench Top Vises, Storage Cabinets, Electrical, Breakers, Toolboxes, Steel Shelving, C-Clamps, Hold Downs & Related

## WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

**BidSpotter.com**



9" X 16" DoAll Model C-916 Horizontal Band Saw



Wilton Model 20600 Geared Head Floor Drill & Do All Drill Sharpener



(2) Okuma Model LNC8 CNC Turning Centers

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(6) Haas VF-2B VMC's



Haas SL20B TC



Okuma MCV-4020 VMC



28 HP Sullair

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**WEDNESDAY, OCTOBER 7TH**

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### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### DIRECTIONS

From the intersection of US-20 and IN-23. Proceed Southwest on IN-23 for 11.5 Miles to the Town of North Liberty. Turn Slightly Right onto S State St Continue 1/2 Mile to Sale Site on Left. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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